

13. (New) The process of claim 6, further comprising the step of protecting the

edges of the intermediate strip from cooling during said step of coiling the intermediate strip

REMARKS

This preliminary amendment is presented to place the application in proper form for examination. No new matter has been added. Early examination and favorable consideration of the above-identified application is earnestly solicited.

Any additional fees or charges required at this time in connection with the application may be charged to our Patent and Trademark Office Deposit Account No. 03-2412.

Respectfully submitted,
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